AMENDMENTS TO THE CLAIMS:

This listing of claims replaces all prior versions, and listings, of claims in this application:

1 – 13. Canceled

14. (Previously Presented) A diaphragm edge of a speaker, comprising:

a material formed by compressing components, including silicon rubber;

an emboss formed from the material and positioned on a front surface of the diaphragm edge;

a first adhesion portion disposed at an inner circumference of the diaphragm edge;

a second adhesion portion disposed at an outer circumference of the diaphragm edge;

a roll disposed between the first and second adhesion portions; and

a raised portion provided on a lower surface of the roll to be convex in shape, the raised portion forming a line that is positioned in a direction parallel to the inner or outer circumference of the diaphragm edge,

wherein the roll is one of an up-roll, a down-roll, an N-roll, an M-roll and a W-roll.

15. (Previously Presented) The diaphragm edge of claim 14, wherein a width of the raised portion is between 0.2 mm – 1.4 mm and the maximum height of the raised portion from the lower surface is 0.2 mm – 1.3 mm.

16. (Currently Amended) A diaphragm edge of a speaker, comprising:

a material formed by compressing components, including silicon rubber;

an emboss formed from the material and positioned on a front surface of the diaphragm edge, the emboss including:

~~a center line average~~ an arithmetical mean deviation from a mean line of a profile (Ra) between 2.44 μm – 28.70 μm,

a maximum ~~peak to valley roughness~~ height (Ry) between 14.25 μm – 120.00 μm, and

a ten point ~~height~~ average roughness (Rz) between 7.90 μm – 97.00 μm.

17. (Currently Amended) A diaphragm edge of a speaker, comprising:

a material formed by compressing components, including silicon rubber and powdered viscose rayon;

an emboss formed from the material and positioned on a front surface of the diaphragm edge, the emboss having:

~~a center line average~~ an arithmetical mean deviation from a mean line of a profile (Ra) between 2.44 μm – 28.70 μm,

a maximum ~~peak to valley roughness~~ height (Ry) between 14.25 μm – 120.00 μm, and

a ten point ~~height~~ average roughness (Rz) between 7.90 μm – 97.00 μm.

18. (Currently Amended) A diaphragm edge of a speaker, comprising:

a material formed by compressing components, including silicon rubber and powdered viscose rayon;

an emboss formed from the material and positioned on a front surface of the diaphragm edge, wherein the viscose rayon is powdered to have a length between 0.1 mm – 3.0 mm, the emboss having:

~~a center line average~~ an arithmetical mean deviation from a mean line of a profile (Ra) between 2.44 μm – 28.70 μm,

a maximum ~~peak to valley roughness~~ height (Ry) between 14.25 μm – 120.00 μm, and

a ten point ~~height~~ average roughness (Rz) between 7.90 μm – 97.00 μm.

19. (Currently Amended) A diaphragm edge of a speaker, comprising:

a material formed by compressing components, including silicon rubber and powdered viscose rayon;

an emboss formed of the material and positioned on a front surface of the diaphragm edge, wherein the weight ratio between the silicon rubber and the viscose rayon is 100:3, the emboss having:

~~a center line average~~ an arithmetical mean deviation from a mean line of a profile (Ra) between 2.44 μm – 28.70 μm,

a maximum height (Ry) between 14.25 μm – 120.00 μm, and

a ten point ~~height~~ average roughness (Rz) between 7.90 μm – 97.00 μm.

20. (Previously Presented) A diaphragm edge of a speaker, comprising:

a material formed by compressing components, including silicon rubber and powdered viscose rayon; and

an emboss formed from the material and positioned on a front surface of the diaphragm edge, wherein the diaphragm edge comprises:

a first adhesion portion disposed at an inner circumference of the diaphragm edge;

a second adhesion portion disposed at an outer circumference of the diaphragm edge;

a roll disposed between the first and second adhesion portions; and

a raised portion provided on a lower surface of the roll to be convex in shape, the raised portion forming a line that is positioned in a direction parallel to the inner or outer circumference of the diaphragm edge,

wherein the roll is one of an up-roll, a down-roll, an N-roll, an M-roll and a W-roll.

21. (Previously Presented) The diaphragm edge of claim 20, wherein a width of the raised portion is between 0.2 mm –1.4 mm and the maximum height of the raised portion from the lower surface is 0.2 mm – 1.3 mm.

22. (Currently Amended) The diaphragm edge of claim 20, wherein the emboss has ~~a center line average~~ an arithmetical mean deviation from a mean line of a profile (Ra) between 2.44 μm – 28.70 μm, a maximum ~~peak to valley roughness~~ height (Ry) between 14.25 μm – 120.00 μm, and a ten point average roughness (Rz) between 7.90 μm – 97.00 μm.